

What is claimed is:

1. A method for manufacturing an organic light-emitting diode, comprising:

providing a substrate into a chamber;

5 forming an anode on the substrate;

forming a hole transport layer on the anode, wherein the step of forming the hole transport layer comprises adding a reaction gas, and the reaction gas forms a plurality of impurities to trap holes;

forming an electron transport layer on the hole transport layer; and

10 forming a cathode on the electron transport layer.

2. The method for manufacturing an organic light-emitting diode according to

claim 1, wherein the substrate is a transparent substrate.

15 3. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the material of the substrate is selected from the group consisting of  
glass, silicon and plastics.

4. The method for manufacturing an organic light-emitting diode according to

20 claim 1, wherein the anode is an indium tin oxide (ITO) transparent electrode.

5. The method for manufacturing an organic light-emitting diode according to

claim 1, wherein the anode is an indium zinc oxide (IZO) transparent electrode.

25 6. The method for manufacturing an organic light-emitting diode according to

claim 1, wherein the step of forming the anode is performed by using a method selected from the group consisting of a sputtering method, an evaporation method, an e-gun evaporation method, a spin-coating method and a chemical vapor deposition method.

5        7. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the material of the hole transport layer is an organic material having a  
hole transport function.

10      8. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the material of the hole transport layer comprises  
N,N'-diphenyl-N,N'-bis(3-methyl-phenyl)-1,1'biphenyl-4,4'diamine (TPD).

15      9. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the material of the electron transport layer is an organic material  
having an electron transport function.

10      10. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the material of the electron transport layer comprises aluminum  
tris-(8-hydroxyquinoline) [Alq<sub>3</sub>].

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11. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the material of the cathode is selected from the group consisting of  
metal and compound metal.

25      12. The method for manufacturing an organic light-emitting diode according to

claim 1, wherein the material of the cathode is aluminum.

13. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the step of forming the hole transport layer further comprises  
5 controlling an initial growth pressure of the hole transport layer between  $1\times10^{-8}$  torr  
and  $1\times10^{-3}$  torr.

14. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein in the step of forming the hole transport layer, further comprises  
10 controlling a pressure of the chamber between  $1\times10^{-7}$  torr and  $1\times10^{-2}$  torr when adding  
the reaction gas.

15. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the step of forming the hole transport layer is performed for 100  
15 seconds to 5 minutes.

16. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the reaction gas is selected from the group consisting of N<sub>2</sub>, NH<sub>3</sub>,  
N<sub>2</sub>O, NO and NO<sub>2</sub>.

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17. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein a flow rate of the reaction gas is between 1 sccm and 20 sccm.

18. The method for manufacturing an organic light-emitting diode according to  
25 claim 1, wherein the step of forming the electron transport layer further comprises

controlling a growth pressure of the electron transport layer between  $1\times10^{-8}$  torr and  $1\times10^{-3}$  torr.

19. The method for manufacturing an organic light-emitting diode according to  
5 claim 1, wherein the step of forming the electron transport layer is performed for 100  
seconds to 6 minutes.

20. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the step of forming the cathode further comprises controlling a  
10 pressure of the chamber between  $1\times10^{-8}$  torr and  $1\times10^{-2}$  torr.

21. The method for manufacturing an organic light-emitting diode according to  
claim 1, wherein the step of forming the cathode is performed for 1 second to 1 minute.

15 22. A method for manufacturing an organic light-emitting diode, comprising:  
providing a substrate into a chamber, wherein an anode is formed on the  
substrate;  
performing an evaporation step to form a hole transport layer on the anode,  
wherein the evaporation step comprises evaporating the material of the hole transport  
20 layer and a reaction gas to make the reaction gas form a plurality of impurities in the  
hole transport layer to confine holes;  
forming an electron transport layer on the hole transport layer; and  
forming a cathode on the electron transport layer.

25 23. The method for manufacturing an organic light-emitting diode according to

claim 22, wherein the substrate is a transparent substrate, and the material of the substrate is selected from the group consisting of glass, silicon and plastics.

24. The method for manufacturing an organic light-emitting diode according to  
5 claim 22, wherein the anode is selected from the group consisting of an indium tin oxide transparent electrode and an indium zinc oxide transparent electrode.

25. The method for manufacturing an organic light-emitting diode according to  
claim 22, wherein the step of forming the anode is performed by using a method  
10 selected from the group consisting of a sputtering method, an evaporation method, an e-gun evaporation method, a spin-coating method and a chemical vapor deposition method.

26. The method for manufacturing an organic light-emitting diode according to  
15 claim 22, wherein between the step of providing the substrate and the evaporation step, the method for manufacturing an organic light-emitting diode further comprises performing a pump step to make the chamber have an initial growth pressure of the hole transport layer.

20 27. The method for manufacturing an organic light-emitting diode according to  
claim 26, wherein the initial growth pressure is between  $1\times10^{-8}$  torr and  $1\times10^{-3}$  torr.

28. The method for manufacturing an organic light-emitting diode according to  
claim 22, wherein the material of the hole transport layer is an organic material having  
25 a hole transport function.

29. The method for manufacturing an organic light-emitting diode according to claim 22, wherein the material of the hole transport layer comprises N,N'-diphenyl-N,N'-bis(3-methyl-phenyl)-1,1'biphenyl-4,4'diamine.

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30. The method for manufacturing an organic light-emitting diode according to claim 22, wherein the material of the electron transport layer is an organic material having an electron transport function.

10 31. The method for manufacturing an organic light-emitting diode according to claim 22, wherein the material of the electron transport layer comprises aluminum tris-(8-hydroxyquinoline).

15 32. The method for manufacturing an organic light-emitting diode according to claim 22, wherein in the evaporation step, further comprises controlling a pressure of the chamber between  $1 \times 10^{-7}$  torr and  $1 \times 10^{-2}$  torr.

33. The method for manufacturing an organic light-emitting diode according to claim 22, wherein the evaporation step is performed for 100 seconds to 5 minutes.

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34. The method for manufacturing an organic light-emitting diode according to claim 22, wherein the reaction gas is selected from the group consisting of N<sub>2</sub>, NH<sub>3</sub>, N<sub>2</sub>O, NO and NO<sub>2</sub>.

25 35. The method for manufacturing an organic light-emitting diode according to

claim 22, wherein a flow rate of the reaction gas is between 1 sccm and 20 sccm.

36. The method for manufacturing an organic light-emitting diode according to  
claim 22, wherein the step of forming the electron transport layer further comprises  
5 controlling a growth pressure of the electron transport layer between  $1\times10^{-8}$  torr and  
 $1\times10^{-3}$  torr.

37. The method for manufacturing an organic light-emitting diode according to  
claim 22, wherein the step of forming the electron transport layer is performed for 100  
10 seconds to 6 minutes.

38. The method for manufacturing an organic light-emitting diode according to  
claim 22, wherein the material of the cathode is selected from the group consisting of  
metal and compound metal.

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39. The method for manufacturing an organic light-emitting diode according to  
claim 22, wherein the material of the cathode is aluminum.

40. The method for manufacturing an organic light-emitting diode according to  
20 claim 22, wherein the step of forming the cathode is performed for 1 second to 1  
minute.